# Old Company Name in Catalogs and Other Documents

On April 1<sup>st</sup>, 2010, NEC Electronics Corporation merged with Renesas Technology Corporation, and Renesas Electronics Corporation took over all the business of both companies. Therefore, although the old company name remains in this document, it is a valid Renesas Electronics document. We appreciate your understanding.

Renesas Electronics website: http://www.renesas.com

April 1<sup>st</sup>, 2010 Renesas Electronics Corporation

Issued by: Renesas Electronics Corporation (http://www.renesas.com)

Send any inquiries to http://www.renesas.com/inquiry.

#### Notice

- 1. All information included in this document is current as of the date this document is issued. Such information, however, is subject to change without any prior notice. Before purchasing or using any Renesas Electronics products listed herein, please confirm the latest product information with a Renesas Electronics sales office. Also, please pay regular and careful attention to additional and different information to be disclosed by Renesas Electronics such as that disclosed through our website.
- Renesas Electronics does not assume any liability for infringement of patents, copyrights, or other intellectual property rights of third parties by or arising from the use of Renesas Electronics products or technical information described in this document. No license, express, implied or otherwise, is granted hereby under any patents, copyrights or other intellectual property rights of Renesas Electronics or others.
- 3. You should not alter, modify, copy, or otherwise misappropriate any Renesas Electronics product, whether in whole or in part.
- 4. Descriptions of circuits, software and other related information in this document are provided only to illustrate the operation of semiconductor products and application examples. You are fully responsible for the incorporation of these circuits, software, and information in the design of your equipment. Renesas Electronics assumes no responsibility for any losses incurred by you or third parties arising from the use of these circuits, software, or information.
- 5. When exporting the products or technology described in this document, you should comply with the applicable export control laws and regulations and follow the procedures required by such laws and regulations. You should not use Renesas Electronics products or the technology described in this document for any purpose relating to military applications or use by the military, including but not limited to the development of weapons of mass destruction. Renesas Electronics products and technology may not be used for or incorporated into any products or systems whose manufacture, use, or sale is prohibited under any applicable domestic or foreign laws or regulations.
- 6. Renesas Electronics has used reasonable care in preparing the information included in this document, but Renesas Electronics does not warrant that such information is error free. Renesas Electronics assumes no liability whatsoever for any damages incurred by you resulting from errors in or omissions from the information included herein.
- 7. Renesas Electronics products are classified according to the following three quality grades: "Standard", "High Quality", and "Specific". The recommended applications for each Renesas Electronics product depends on the product's quality grade, as indicated below. You must check the quality grade of each Renesas Electronics product before using it in a particular application. You may not use any Renesas Electronics product for any application categorized as "Specific" without the prior written consent of Renesas Electronics. Further, you may not use any Renesas Electronics. Renesas Electronics shall not be in any way liable for any damages or losses incurred by you or third parties arising from the use of any Renesas Electronics product for an application categorized as "Specific" or for which the product is not intended where you have failed to obtain the prior written consent of Renesas Electronics. The quality grade of each Renesas Electronics product is "Standard" unless otherwise expressly specified in a Renesas Electronics data sheets or data books, etc.
  - "Standard": Computers; office equipment; communications equipment; test and measurement equipment; audio and visual equipment; home electronic appliances; machine tools; personal electronic equipment; and industrial robots.
  - "High Quality": Transportation equipment (automobiles, trains, ships, etc.); traffic control systems; anti-disaster systems; anticrime systems; safety equipment; and medical equipment not specifically designed for life support.
  - "Specific": Aircraft; aerospace equipment; submersible repeaters; nuclear reactor control systems; medical equipment or systems for life support (e.g. artificial life support devices or systems), surgical implantations, or healthcare intervention (e.g. excision, etc.), and any other applications or purposes that pose a direct threat to human life.
- 8. You should use the Renesas Electronics products described in this document within the range specified by Renesas Electronics, especially with respect to the maximum rating, operating supply voltage range, movement power voltage range, heat radiation characteristics, installation and other product characteristics. Renesas Electronics shall have no liability for malfunctions or damages arising out of the use of Renesas Electronics products beyond such specified ranges.
- 9. Although Renesas Electronics endeavors to improve the quality and reliability of its products, semiconductor products have specific characteristics such as the occurrence of failure at a certain rate and malfunctions under certain use conditions. Further, Renesas Electronics products are not subject to radiation resistance design. Please be sure to implement safety measures to guard them against the possibility of physical injury, and injury or damage caused by fire in the event of the failure of a Renesas Electronics product, such as safety design for hardware and software including but not limited to redundancy, fire control and malfunction prevention, appropriate treatment for aging degradation or any other appropriate measures. Because the evaluation of microcomputer software alone is very difficult, please evaluate the safety of the final products or system manufactured by you.
- 10. Please contact a Renesas Electronics sales office for details as to environmental matters such as the environmental compatibility of each Renesas Electronics product. Please use Renesas Electronics products in compliance with all applicable laws and regulations that regulate the inclusion or use of controlled substances, including without limitation, the EU RoHS Directive. Renesas Electronics assumes no liability for damages or losses occurring as a result of your noncompliance with applicable laws and regulations.
- 11. This document may not be reproduced or duplicated, in any form, in whole or in part, without prior written consent of Renesas Electronics.
- 12. Please contact a Renesas Electronics sales office if you have any questions regarding the information contained in this document or Renesas Electronics products, or if you have any other inquiries.
- (Note 1) "Renesas Electronics" as used in this document means Renesas Electronics Corporation and also includes its majorityowned subsidiaries.
- (Note 2) "Renesas Electronics product(s)" means any product developed or manufactured by or for Renesas Electronics.

# Renesas

# MOS INTEGRATED CIRCUIT $\mu PD168105$

# MONOLITHIC 5-CHANNEL H BRIDGE DRIVER

PRELIMINARY DATA SHEET

#### DESCRIPTION

The  $\mu$  PD168105 is a monolithic 5-channel H bridge driver IC consisting of a CMOS controller and a MOS output stage. Because it uses a MOS process, this driver IC consumes less current and loses less voltage at the output stage than conventional driver ICs that use bipolar transistors. In addition, the  $\mu$  PD168105 employs P-channel MOSFETs in its output stage, eliminating the need for an on-chip the charge pump circuit. Therefore, the current consumption during circuit operation can significantly be reduced.

Of the five output channels, four channels are voltage drive type and the rest one is current drive type (linear drive).

The  $\mu$  PD168105 is housed in a 36-pin FLGA to decrease the mounting area and height. The  $\mu$  PD168105 allows combination of two stepper motors, one DC motor and one coil to work. Therefore, it is ideal for the motor driver of digital still cameras.

#### FEATURES

- Five H bridge circuits employing power MOSFETs
- Voltage drive type: 4 channels, current drive type (constant current linear drive): 1 channel
- · Low current consumption due to elimination of charge pump circuit
- Input logic frequency: 100 kHz supported
- 3 V power supply supported
- Minimum operating supply voltage: 2.5 V
- Low voltage malfunction prevention circuit
- Internal circuit shutdown at VDD < 2.3 V
- On-chip overheat protection circuit
- 36-pin plastic FLGA (4 x 4)

#### **ORDERING INFORMATION**

Part Number	Package	Packing Type	
μPD168105FC-AA3-E1-A <sup>Note</sup>	36-pin plastic FLGA (4 x 4)	Embossed taping	

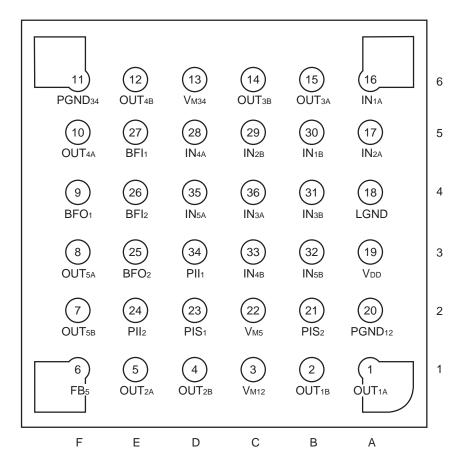
Note Pb-free (This product does not contain Pb in external electrode and other parts).

The information in this document is subject to change without notice. Before using this document, please confirm that this is the latest version. Not all products and/or types are available in every country. Please check with an NEC Electronics sales representative for availability and additional information.

Document No. S18620EJ1V0DS00 (1st edition) Date Published March 2007 NS CP(N) Printed in Japan © NEC Electronics Corporation 2007

## 1. PIN CONNECTION (Bottom View)

Package: 36-pin plastic FLGA (4 x 4)



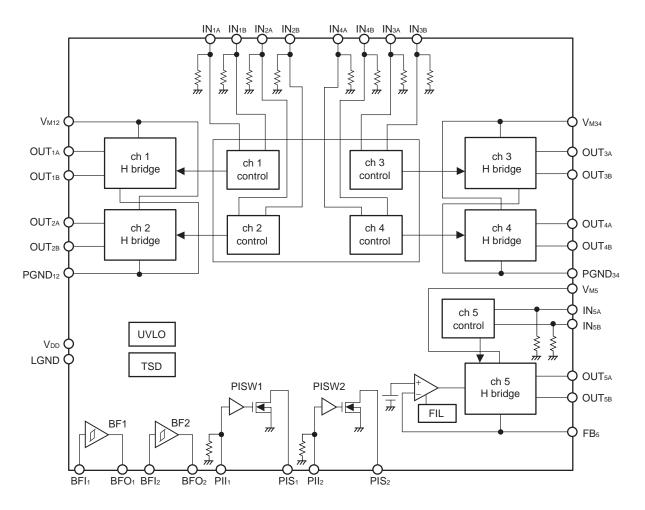
Caution Connect V<sub>M12</sub>, V<sub>M34</sub> and V<sub>M5</sub> to make their potentials all the same, without becoming open (V<sub>M12</sub>, V<sub>M34</sub> and V<sub>M5</sub> are connected internally).

# 2. PIN FUNCTIONS

Pir	n No.	Pin Name	Function
1	A1	OUT <sub>1A</sub>	H bridge 1 output pin A
2	B1	OUT <sub>1B</sub>	H bridge 1 output pin B
3	C1	Vm12	H bridge 1 to 5 power supply pin
4	D1	OUT <sub>2B</sub>	H bridge 2 output pin B
5	E1	OUT <sub>2A</sub>	H bridge 2 output pin A
6	F1	FB₅	Current sensing resistor connection pin 5
7	F2	OUT₅B	H bridge 5 output pin B
8	F3	OUT <sub>5A</sub>	H bridge 5 output pin A
9	F4	BFO1	Buffer amp 1 output pin
10	F5	OUT <sub>4A</sub>	H bridge 4 output pin A
11	F6	PGND <sub>34</sub>	H bridge 1 to 4 GND pin
12	E6	OUT <sub>4B</sub>	H bridge 4 output pin B
13	D6	V <sub>M34</sub>	H bridge 1 to 5 power supply pin
14	C6	OUT <sub>3B</sub>	H bridge 3 output pin B
15	B6	OUT <sub>3A</sub>	H bridge 3 output pin A
16	A6	IN <sub>1A</sub>	H bridge 1 input pin A
17	A5	IN <sub>2A</sub>	H bridge 2 input pin A
18	A4	LGND	Logic part GND pin
19	A3	Vdd	Logic part power supply pin
20	A2	PGND <sub>12</sub>	H bridge 1 to 4 GND pin
21	B2	PIS <sub>2</sub>	PI switch 2 output pin (open drain)
22	C2	V <sub>M5</sub>	H bridge 1 to 5 power supply pin
23	D2	PIS <sub>1</sub>	PI switch 1 output pin (open drain)
24	E2	PII <sub>2</sub>	PI switch 2 input pin
25	E3	BFO <sub>2</sub>	Buffer amp 2 output pin
26	E4	BFI2	Buffer amp 2 input pin
27	E5	BFI₁	Buffer amp 1 input pin
28	D5	IN4A	H bridge 4 input pin A
29	C5	IN2в	H bridge 2 input pin B
30	B5	IN <sub>1B</sub>	H bridge 1 input pin B
31	B4	INзв	H bridge 3 input pin B
32	В3	IN <sub>5B</sub>	H bridge 5 input pin B
33	C3	IN <sub>4B</sub>	H bridge 4 input pin B
34	D3	PII <sub>1</sub>	PI switch 1 input pin
35	D4	IN5A	H bridge 5 input pin A
36	C4	IN3A	H bridge 3 input pin A

4

# 3. BLOCK DIAGRAM



- Cautions 1. Connect V<sub>M12</sub>, V<sub>M34</sub> and V<sub>M5</sub> to make their potentials all the same, without becoming open (V<sub>M12</sub>, V<sub>M34</sub> and V<sub>M5</sub> are connected internally).
  - 2. A pull-down resistor is connected to the following pins: IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B, IN5A, IN5B, PII1, PII2.

#### CPU IN1A IN1B IN2A IN2E IN<sub>4A</sub> IN4B IN3A IN3E 10 µF **\_**\_\_\_\_ 3 V F Š Reg Vdd LGND $\overline{}$ V<sub>M12</sub> VM34 OUT1/ OUT<sub>3A</sub> ch 1 ch 3 ch 1 control ch 3 control H bridge H bridge OUT<sub>1B</sub> OUT₃₿ <u>}</u>M F ωĘ OUT<sub>2</sub>/ ch 2 control ch 4 control ch 2 ch 4 H bridge H bridge OUT<sub>28</sub> )OUT₄₿ PGND<sub>12</sub> ÒVм₅ ÖIN5A 🖪 ch 5 control UVLO ÕIN₅₿ Š TSD OUT<sub>5A</sub> ch 5 PISW1 PISW2 (M)H bridge <u>,</u> ╓╱┉┫ BF2 ₽₩ FIL BF1 ЧD FB<sub>5</sub> Ş O<sup>m</sup> PII2 С BFI1 BFO1 BFI2 BFO2 PIS<sub>2</sub> PII₁ PIS₁ 5.5 V 4 22 *µ*F CPU CPU CPU CPU ł ₹ ₹

# 4. EXAMPLE OF STANDARD CONNECTION

- Cautions 1. Connect V<sub>M12</sub>, V<sub>M34</sub> and V<sub>M5</sub> to make their potentials all the same, without becoming open (V<sub>M12</sub>, V<sub>M34</sub> and V<sub>M5</sub> are connected internally).
  - 2. A pull-down resistor is connected to the following pins: IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B, IN5A, IN5B, PII1, PII2.
  - 3. This circuit diagram is shown as an example of connection, and is not intended for mass production design.

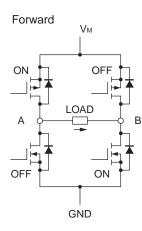
# 5. FUNCTION OPERATION TABLE

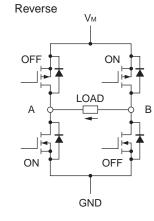
The logic of each channel is shown in the table below.

# I/O Truth Table for Ch 1 to Ch 4

Ir	iput	Ou	itput	
IN1A/IN2A/IN3A/IN4A	IN1B/IN2B/IN3B/IN4B	OUTA	OUT₅	Output Status
L	L	Hi-Z	Hi-Z	Stopped (output open, standby)
L	н	L	н	Reverse (OUT <sub>B</sub> $\rightarrow$ OUT <sub>A</sub> )
Н	L	Н	L	Forward (OUT <sub>A</sub> $\rightarrow$ OUT <sub>B</sub> )
н	Н	L	L	Stopped (short brake)

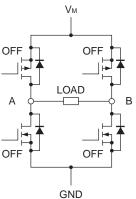
Remark H: High level, L: Low level, Hi-Z: High impedance

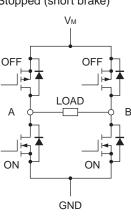






Stopped (short brake)

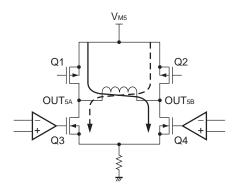




# I/O Truth Table for Ch 5

Inj	Input		tput	H Bridge Output Status			
IN5A	IN <sub>5B</sub>	OUT <sub>5A</sub>	OUT₅в	Q1	Q2	Q3	Q4
L	L	Hi-Z	Hi-Z	OFF	OFF	OFF	OFF
L	н	L (Linear)	Н	OFF	ON	ON (Linear)	OFF
н	L	Н	L (Linear)	ON	OFF	OFF	ON (Linear)
н	н	Hi-Z	Hi-Z	OFF	OFF	OFF	OFF

Remark H: High level, L: Low level, Hi-Z: High impedance



# 6. FUNCTION DEVELOPMENT

#### 6.1 Standby Function

The  $\mu$  PD168105 does not have any standby function.

In order to contain self consumption current, shut down the IC operation by turning VDD into GND level.

#### 6.2 Test Function

The  $\mu$  PD168105 contains a test circuit used during product inspections.

The test circuit operates by setting all the signal of the input pins of ch 1 to ch 5 (IN<sub>1A</sub>, IN<sub>1B</sub>, IN<sub>2A</sub>, IN<sub>2B</sub>, IN<sub>3A</sub>, IN<sub>3B</sub>, IN<sub>4A</sub>, IN<sub>4B</sub>, IN<sub>5A</sub>, IN<sub>5B</sub>), buffer amp input pins (BFI<sub>1</sub>, BFI<sub>2</sub>), and PI switch input pins (PII<sub>1</sub>, PII<sub>2</sub>) to high level. This function must not be used during normal use.

Caution When a test circuit operates, the arrangement and function of pin differ from those of this specification. Therefore, avoid a design in which signals of all the input pins (IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B, IN5A, IN5B, BFI1, BFI2, PII1, PII2) achieve high level at the same time.

#### 6.3 Overheat Protection Function

This is a function to shut down a driver output, for preventing damages due to an increase of a chip temperature in  $\mu$ PD168105.

The overheat protection circuit operates when the temperature of a chip is 150°C or more. When overheat is detected, outputs of ch 1 to ch 5 stop (high impedance).

Caution Note that outputs of buffer amp output pins (BFO<sub>1</sub>, BFO<sub>2</sub>) and PI switch output pins (PIO<sub>1</sub>, PIO<sub>2</sub>) do not stop.

# 7. ELECTRICAL CHARACTERISTICS

# Absolute Maximum Ratings (T<sub>A</sub> = 25°C, glass epoxy 4-layer board of 100 mm x 100 mm x 1.6 mm with copper

foil area	of 50%)			
Parameter	Symbol	Conditions	Ratings	Unit
Supply voltage	Vdd	Control block	-0.5 to +4.0	V
	Vм	Motor block	-0.5 to +6.5	V
Input pin voltage	Vin	IN1a, IN1b, IN2a, IN2b, IN3a, IN3b, IN4a, IN4b, IN5a, IN5b, BFI1, BFI2, PII1, PII2	-0.5 to V <sub>DD</sub> + 0.5	V
Output pin voltage	Vout	ch 1 to ch 5	6.5	V
BF, PI output voltage	Vout(BF, PI)	BFO1, BFO2, PIS1, PIS2	Vdd	V
DC input current (PI)	IIN(PI)	PIS pin	+0.1	А
DC output current 1 (ch 1, ch 2)	D(DC)1	DC	±0.27	A/ch
DC output current 2 (ch 3, ch 4)	D(DC)2	DC	±0.35	A/ch
DC output current 3 (ch 5)	D(DC)3	DC	±0.35	A/ch
Instantaneous output current 1 (ch 1, ch 2)	D(pulse)1	PW < 10 ms, Duty ≤ 20%	±0.6	A/ch
Instantaneous output current 2 (ch 3, ch 4)	D(pulse)2	PW < 10 ms, Duty ≤ 20%	±0.9	A/ch
Instantaneous output current 3 (ch 5)	D(pulse)3	PW < 10 ms, Duty ≤ 20%	±0.8	A/ch
Power consumption	P⊤		0.78	W
Peak junction temperature Note	Tch(MAX.)		150	°C
Storage temperature	Tstg		-55 to +150	°C

**Note** The overheat protection circuit operates at  $T_{ch} > 150^{\circ}C$ . When overheat is detected, all circuits are stopped, while the outputs of buffer amp output pin (BFO<sub>1</sub>, BFO<sub>2</sub>) and PI switch output pin (PIO<sub>1</sub>, PIO<sub>2</sub>) are not.

Caution Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.

# Recommended Operating Conditions ( $T_A = 25^{\circ}C$ , glass epoxy 4-layer board of 100 mm x 100 mm x 1.6 mm with copper foil area of 50%)

with copper foil area of 50%)							
Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit	
Supply voltage	VDD	Control block	2.5		3.6	V	
	Vм	Motor block	2.7		6.0	V	
Input voltage	VIN1	IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B, IN5A, IN5B, BFI1, BFI2, PII1, PII2	0		Vdd	V	
DC input current (PI)	IIN(PI)	PIS pin			+0.05	А	
DC output current 1 (ch 1, ch 2)	ID(DC)1	DC	-0.2		+0.2	A/ch	
DC output current 2 (ch 3, ch 4)	ID(DC)2	DC	-0.34		+0.34	A/ch	
DC output current 3 (ch 5)	ID(DC)3	DC	-0.3		+0.3	A/ch	
Instantaneous output current 1 (ch 1, ch 2)	D(pulse)1	PW < 10 ms, Duty $\leq$ 20%	-0.4		+0.4	A/ch	
Instantaneous output current 2 (ch 3, ch 4)	D(pulse)2	PW < 10 ms, Duty ≤ 20%	-0.7		+0.7	A/ch	
Instantaneous output current 3 (ch 5)	D(pulse)2	PW < 10 ms, Duty ≤ 20%	-0.6		+0.6	A/ch	
Logic input frequency	fın				100	kHz	
Operating temperature range	Ta		-10		75	°C	
Peak junction temperature Note	Tch(MAX.)				125	°C	

**Note** The overheat protection circuit operates at  $T_{ch} > 150^{\circ}C$ . When overheat is detected, all circuits are stopped, while the outputs of buffer amp output pin (BFO<sub>1</sub>, BFO<sub>2</sub>) and PI switch output pin (PIO<sub>1</sub>, PIO<sub>2</sub>) are not.

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
VDD pin current during operation	IDD(ACT)				1.0	mA
V <sub>M</sub> pin current in during operation	IM(ACT)	Vm = 5.5 V,				
		all control pins are low level			0.5	mA
High level input current	Ін	V <sub>IN</sub> = V <sub>DD</sub>			60	μA
Low level input current	hı.	V <sub>IN</sub> = 0 V	-1.0			μA
$V_{\text{M}}$ pin circuit leakage current $^{\text{Note}}$	IM(OFF)	V <sub>M</sub> = 5.5 V, V <sub>DD</sub> = 0 V			1	μA
Input pull-down resistor	RIND1	IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B,	50	405	200	1.0
		IN5A, IN5B	50	125	200	kΩ
	RIND2	PII1, PII2	150	300	600	kΩ
High level input voltage	VIH	$2.5 \text{ V} \leq \text{V}_{\text{DD}} \leq 3.6 \text{ V},$				
		IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B,	0.7 xVdd			V
		IN5A, IN5B, PII1, PII2				
Low level input voltage	VIL	$2.5 \text{ V} \leq \text{V}_{\text{DD}} \leq 3.6 \text{ V},$				
		IN1A, IN1B, IN2A, IN2B, IN3A, IN3B, IN4A, IN4B,			0.3 xVdd	V
		IN5A, IN5B, PII1, PII2				
H bridge on-resistance 1	Ron1	$I_M$ = 0.1 A, sum of the top and bottom stages		1.3	1.8	Ω
(ch 1, ch 2)				1.0	1.0	22
H bridge on-resistance 2	Ron2	$I_M$ = 0.1 A, sum of the top and bottom stages		1.4	1.8	Ω
(ch 3, ch 4)						
H bridge on-resistance 3	Rons	$I_M$ = 0.1 A, sum of the top and bottom stages		1.3	2.0	Ω
(ch 5)						
Internal reference voltage	VFB5	FB₅ pin input threshold voltage	0.1187	0.125	0.1313	V
Detection voltage at low voltage	VDDS				2.3	V
Output turn on time	ton	$R_M$ = 20 $\Omega$ , refer to 8. SWITCHING CHARACTERISTICS WAVEFORMS		0.7	2.0	μs
Output turn off time	toff	R <sub>M</sub> = 20 Ω, refer to 8. SWITCHING CHARACTERISTICS WAVEFORMS		0.2	0.5	μs
Rising time	tr	R <sub>M</sub> = 20 Ω, refer to 8. SWITCHING CHARACTERISTICS WAVEFORMS		0.3		μs
Falling time	tr	R <sub>M</sub> = 20 Ω, refer to 8. SWITCHING CHARACTERISTICS WAVEFORMS		0.1		μs
PISW on-resistance	Ron(PI)	I = 0.1 A, PISW1, PISW2		5	10	Ω
BF high level input voltage	VIH(BF)	During triangular wave 100 Hz input, BFI1, BFI2	0.9	1.3	1.7	V
BF low level input voltage	VIL(BF)	During triangular wave 100 Hz input, BFI1, BFI2	0.6	1.0	1.4	V
BF HYS width	VIL(BF)	During triangular wave 100 Hz input, BFI1, BFI2	0.1	0.3	0.5	V
	VH(BF)2	During triangular wave 100 Hz input, BFI1, BFI2	(0.2)	(0.3)	(0.5)	V

# Electrical Characteristics (Unless otherwise specified, $T_A = 25^{\circ}C$ , $V_{DD} = 3 V$ , $V_M = 5 V$ )

**Note** A breaking circuit which prevents  $V_M$  pin current from flowing during  $V_{DD} = 0$  V is contained.

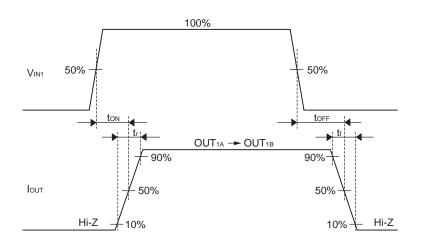
**Remark** The values shown in parentheses are those at the time of design, and is reference values.

# NEC

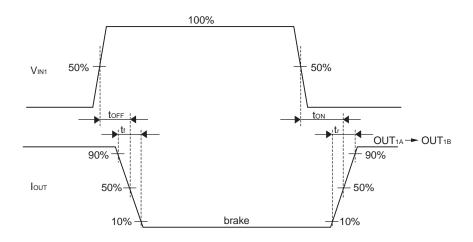
# 8. SWITCHING CHARACTERISTICS WAVEFORMS

# H Bridge Switching Waveform

(1) IN<sub>2</sub> = "L"



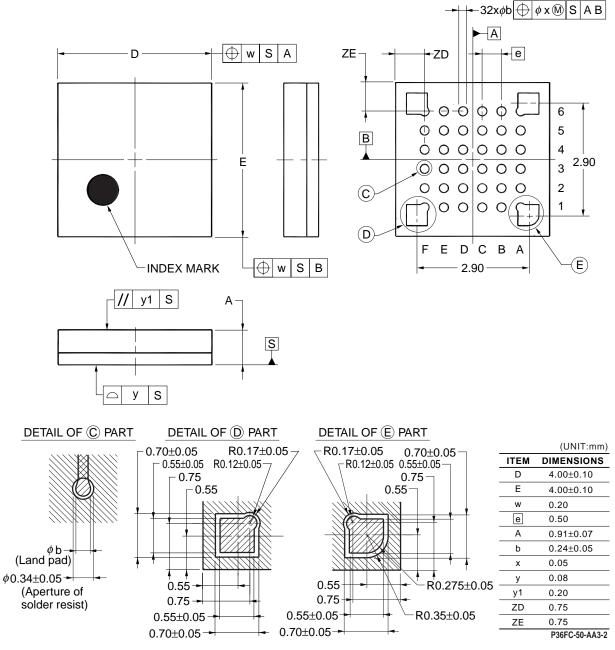
(2) IN<sub>2</sub> = "H"



A high impedance period of approx. 50 ns is secured to prevent through current during mode selection.

# 9. PACKAGE DRAWING

# **36-PIN PLASTIC FLGA (4x4)**



<sup>©</sup> NEC Electronics Corporation 2006

## **10. RECOMMENDED SOLDERING CONDITIONS**

The  $\mu$ D168105 should be soldered and mounted under the following recommended conditions.

For soldering methods and conditions other than those recommended, contact an NEC sales representative. For technical contents of the recommended soldering conditions, refer to the following:

Semiconductor Device Mount Manual (http://www.necel.com/pkg/en/mount/index.html)

Type of Surface Mount Device

Process	Conditions	Symbol
Infrared reflow	Package peak temperature: 260°C, Time: 60 seconds or less (at 220°C or higher), Count: Three times or less, Exposure limit: 7 days <sup>Note2</sup> (after that, prebake at 125°C for 10 hours), Flux: Rosin flux with low chlorine (0.2 Wt% or below) recommended. <precaution> Products other than in heat-resistant trays (such as those packaged in a magazine, taping, or non-thermal-resistant tray) cannot be baked in their package.</precaution>	IR60-107-3

µPD168105FC-AA3-E1-A<sup>Note1</sup>: 36-pin plastic FLGA (4 x 4)

Notes 1. Pb-free (This product does not contain Pb in external electrode and other parts).

2. After opening the dry pack, store it a 25°C or less and 65% RH or less for the allowable storage period.

Caution Do not use different soldering methods together.

#### – NOTES FOR CMOS DEVICES —

#### **1** VOLTAGE APPLICATION WAVEFORM AT INPUT PIN

Waveform distortion due to input noise or a reflected wave may cause malfunction. If the input of the CMOS device stays in the area between  $V_{IL}$  (MAX) and  $V_{IH}$  (MIN) due to noise, etc., the device may malfunction. Take care to prevent chattering noise from entering the device when the input level is fixed, and also in the transition period when the input level passes through the area between  $V_{IL}$  (MAX) and  $V_{IH}$  (MIN).

## (2) HANDLING OF UNUSED INPUT PINS

Unconnected CMOS device inputs can be cause of malfunction. If an input pin is unconnected, it is possible that an internal input level may be generated due to noise, etc., causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND via a resistor if there is a possibility that it will be an output pin. All handling related to unused pins must be judged separately for each device and according to related specifications governing the device.

#### **③** PRECAUTION AGAINST ESD

A strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it when it has occurred. Environmental control must be adequate. When it is dry, a humidifier should be used. It is recommended to avoid using insulators that easily build up static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work benches and floors should be grounded. The operator should be grounded using a wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with mounted semiconductor devices.

#### **(4)** STATUS BEFORE INITIALIZATION

Power-on does not necessarily define the initial status of a MOS device. Immediately after the power source is turned ON, devices with reset functions have not yet been initialized. Hence, power-on does not guarantee output pin levels, I/O settings or contents of registers. A device is not initialized until the reset signal is received. A reset operation must be executed immediately after power-on for devices with reset functions.

#### 5 POWER ON/OFF SEQUENCE

In the case of a device that uses different power supplies for the internal operation and external interface, as a rule, switch on the external power supply after switching on the internal power supply. When switching the power supply off, as a rule, switch off the external power supply and then the internal power supply. Use of the reverse power on/off sequences may result in the application of an overvoltage to the internal elements of the device, causing malfunction and degradation of internal elements due to the passage of an abnormal current.

The correct power on/off sequence must be judged separately for each device and according to related specifications governing the device.

#### 6 INPUT OF SIGNAL DURING POWER OFF STATE

Do not input signals or an I/O pull-up power supply while the device is not powered. The current injection that results from input of such a signal or I/O pull-up power supply may cause malfunction and the abnormal current that passes in the device at this time may cause degradation of internal elements. Input of signals during the power off state must be judged separately for each device and according to related specifications governing the device.

**Reference Documents** 

NEC Semiconductor Device Reliability/Quality Control System (C10983E)

Quality Grades On NEC Semiconductor Devices (C11531E)

- The information in this document is current as of March, 2007. The information is subject to change without notice. For actual design-in, refer to the latest publications of NEC Electronics data sheets or data books, etc., for the most up-to-date specifications of NEC Electronics products. Not all products and/or types are available in every country. Please check with an NEC Electronics sales representative for availability and additional information.
- No part of this document may be copied or reproduced in any form or by any means without the prior written consent of NEC Electronics. NEC Electronics assumes no responsibility for any errors that may appear in this document.
- NEC Electronics does not assume any liability for infringement of patents, copyrights or other intellectual property rights of third parties by or arising from the use of NEC Electronics products listed in this document or any other liability arising from the use of such products. No license, express, implied or otherwise, is granted under any patents, copyrights or other intellectual property rights of NEC Electronics or others.
- Descriptions of circuits, software and other related information in this document are provided for illustrative purposes in semiconductor product operation and application examples. The incorporation of these circuits, software and information in the design of a customer's equipment shall be done under the full responsibility of the customer. NEC Electronics assumes no responsibility for any losses incurred by customers or third parties arising from the use of these circuits, software and information.
- While NEC Electronics endeavors to enhance the quality, reliability and safety of NEC Electronics products, customers agree and acknowledge that the possibility of defects thereof cannot be eliminated entirely. To minimize risks of damage to property or injury (including death) to persons arising from defects in NEC Electronics products, customers must incorporate sufficient safety measures in their design, such as redundancy, fire-containment and anti-failure features.
- NEC Electronics products are classified into the following three quality grades: "Standard", "Special" and "Specific".

The "Specific" quality grade applies only to NEC Electronics products developed based on a customerdesignated "quality assurance program" for a specific application. The recommended applications of an NEC Electronics product depend on its quality grade, as indicated below. Customers must check the quality grade of each NEC Electronics product before using it in a particular application.

- "Standard": Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots.
- "Special": Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support).
- "Specific": Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems and medical equipment for life support, etc.

The quality grade of NEC Electronics products is "Standard" unless otherwise expressly specified in NEC Electronics data sheets or data books, etc. If customers wish to use NEC Electronics products in applications not intended by NEC Electronics, they must contact an NEC Electronics sales representative in advance to determine NEC Electronics' willingness to support a given application.

(Note)

- (1) "NEC Electronics" as used in this statement means NEC Electronics Corporation and also includes its majority-owned subsidiaries.
- (2) "NEC Electronics products" means any product developed or manufactured by or for NEC Electronics (as defined above).